# CASE STUDY



# Oil Tanker <sup>Asia</sup>



MacDonald-Miller Facility Solutions Industrial Boiler Group performed burner upgrades and derates on a large oil tanker in Asia. Originally designed to burn #6 bunker oil, they have switched to #2 Diesel and no longer need the full capacity of the steam boilers. The objective is to de-rate 50% by installing new Limpsfield burners and reusing the Autoflame controls previously installed.

## THE PROBLEM

- Previous burner system had unnecessary equipment (air compressor, pilot oil pump).
- Inconsistent pump control during purge cycle.
- Previous burner was end of life.
- Inefficient combustion, increasing operating costs.

# THE GOALS

- Simplify the burner system by removing unnecessary equipment.
- Achieve reliable and consistent light offs.
- Improve overall efficiency and reliability of the boiler system.
- To modernise plant room control.

## THE RESULTS

- Successful installation and operation of new burners.
- Elimination of unnecessary equipment.
- Consistent light offs every time.
- Reliable spillback pressure (200 psi at 70 degrees light off).
- High turndown ratio.
- Efficient base load operation at approximately 42% firing rate.

#### THE EQUIPMENT

- 2 x LPO3/2930 Limpsfield Burners
- 2 x Spacer Rings
- 2 x Oil Pump Set "OP-TA2-0.75"
- 2 x Autoflame Pressure (Steam) Sensor, P/N:MM10008/U

#### **CLIENT TESTIMONIAL**

"The new equipment is operating well, and the customer received the promised result."

#### NEXT PHASE

Eight more Limpsfield burners are being installed as part of the ongoing project to equip four additional tankers, each with two boilers.







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